

Appl. No. 10/708,783  
Amdt. dated August 9, 2005  
Reply to Office action of April 18, 2005

**Amendments to the Claims:**

This listing of claims will replace all prior versions, and listings, of claims in the application.

**Listing of Claims:**

5    Claim 1-7 (Canceled).

Claim 8 (New): A method for monitoring a machine comprising:

selecting a product wafer running through the machine;

performing a non-destructive detection to the selected product wafer

10    to inspect a plurality of defects;

separating pre-layer defects from defects generated by the machine;

analyzing the defects generated by the machine for killer defects;

if killer defects are present among the defects generated by the machine, initiating an alarm on the machine; and

15    if killer defects are not present among the defects generated by the machine, processing a work of the machine.

Claim 9 (New): The method of claim 8 wherein the step of separating the pre-layer defects is performed according to a predetermined database, the 20 database comprising a classifying rule of each defect type and defect information of each defect type.

Claim 10 (New): The method of claim 9 wherein the defect information of each defect type comprises an influence degree over a yield of the machine 25 of each defect type.

Claim 11 (New): The method of claim 8 wherein when killer defects are

Appl. No. 10/708,783  
Amdt. dated August 9, 2005  
Reply to Office action of April 18, 2005

detected, the method further comprises following steps:

- performing a root cause analysis according to the defect type of the detected defects; and
- informing a responsible person of the machine to correct process parameters of the machine.

5  
Claim 12 (New): The method of claim 8 wherein the method utilizes inline automatic defect classification (ADC) tools to classify the defects.

10 Claim 13 (New): The method of claim 12 wherein the ADC tools includes databases of defect types of each layer to classify the defects.